Page 1

November 17, 2010 3:26:19 PM

Item ID:

D3759-1

Revision ID:

Bushing Item Name:

Start Date:

11/17/10

OC:

Start Oty: 40.00

Required Date: 11/18/10 Req'd Qty: 40.00

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Qty

Stop

Start



Sequence ID/ Work Center ID

Operation Description

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Reject Accept Oty

Run

Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

: D3759

100

Rev A

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC LATHE SMALLI Turn per Folio FA727 and Dwg D3759

Deburr

110

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

120

QC

Memo

QC8- Inspect parts - second check

0.00

Quality Control

0.00

Item ID:

D3759-1

Revision ID: Item Name:

Bushing

Start Date:

11/17/10

Start Qty: 40.00

Required Date: 11/18/10

Req'd Qty: 40.00

Accept

Cust Item ID:

Customer:

Setup Start

Stop



Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Tool # Plan

Code

Run Start

OC:

Date:

SPC (Y/N):

Date:

Stop

Reject

Qty

Accept

Qty

Number Stamp

Insp.

Reject

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo *****STOCK IN BASKET CELL***** Set Up/ **Run Hours**

0.00

0.00

Tool ID

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/11/23 A

Work Order ID: 63875

Parent Item:

D3759-1

Parent Item Name:

Bushing



Start Date: 11/17/10

Required Date: 11/18/10

Start Qty: 40.00

Required Qty: 40.00

Date

Issued

Comments:

IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Bin Primary Item Location Last Location

Route Seq ID

Unit of Measure

Qty on Hand

Qty per Kit Total

Qty

Issued

Qty

Status

M304R0.375

Purchased

No

110

40.7400

0.0625 2.631579

	 ,.,,, ,, ,,

304 ROUND BAR 0.375

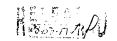
Location	Loc Qty	Loc Code
MAT	35.4	
111323	0	
114467	5.1	
114676	1.1	
115180	1.7	
115334	27.5	
MAT029	5.34	
113325	3.85	•
114356	1.49	

DART AEROSPACE LTD	Work Order:	63013	
Description: Bushing	Part Number:	D3759-1	
Inspection Dwg: D3759 Rev: A	\(\frac{1}{2}\)	Page 1 of 1	

	FIRS	ARTICLE	SPECII		CKLIS		
	X	First Artic	:le	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Metho	tion	Comments
Ø0.375	+0.000/-0.020	.365			Verner	* all	160-02
Ø0.257	+0.005/-0.001	-258					4
0.750	+/-0.010	.753					
						i	
•							
					 		
					 		
					 		
					 		
					 		
					,		
	\bigcirc						
Measured by:		Audited by:	J.A		Protot	ype Approva	I: N/A
Date: 10	. 11 - 17	Date:	10/11/	22		Date	e: N/A
	hange					Revised by	Approved
	ew Issue				1	KJ/DD 🚓	

Rev	Date	Change	Revised by A	Approved
Α	08.04.21	New Issue	KJ/DD 🛪	

D3759-1 BUSHING



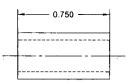
NOTES:
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

NEW ISSUE 08.03.03 AJS REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN CHECKED DRAWING NO. REV. A D3759 MFG_APPR. SHEET 1 OF 2 APPROVED TITLE SCALE BUSHING DE APPR. COPPRIGHT © 2008 BY DART AEROSPACE LTD

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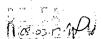
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D3759-1 BUSHING

Wo 62875



DESIGN	AJS	DART AEROS	SPACE LTD
DRAWN	AUS	HAWKESBURY, ON	
CHECKED	, les	DRAWING NO.	REV. A
MFG. APPR.	1	D3759 ~	SHEET 2 OF 2
APPROVED	1.7	TITLE	SCALE
DE APPR.	-#	∏BUSHING	NTS
DATE 08.03.03		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT & PRIVAL AND CONSIDENTIAL AND IS SUPPLIED ON THE STRIPPS COMMITTED IN THE TITLE AND THE STRIPPS COMMITTED IN THE STRIP	

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